

Box Garden Pergola Kit

Before you commence the assembly process, we recommend that you read these instructions thoroughly beforehand to familiarise yourself with the assembly process and to also check that you have the correct components. If for any reason you need assistance, you can find our contact details on the top of page of these instructions.

We highly recommend that any assembly is carried out on a flat, level surface if possible and that you use another person to assist you if necessary.

Package contents

4x Posts
2x Runners
2x Edge rafters
4x Rafters
4x 500mm braces
4x 700m braces
M8 Coach Screws
Wood Screws
Spacer

Tools required

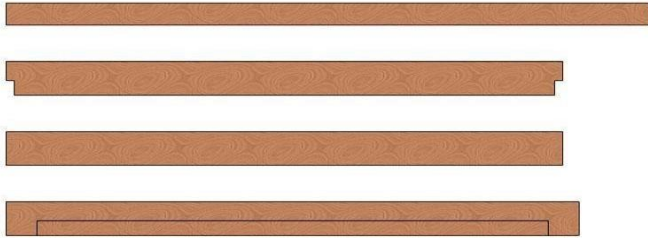
10mm socket driver or spanner
Platform or step ladder

For your convenience, please check our YouTube assembly

video: [Link to YouTube video: click HERE](#)



Step 1



Check that you have the correct components as shown in the package contents, including any fixings.

Step 2



Lay one of the edge rafters down (the part without timber batten attached). Position two posts as shown, so that it is butted against the edge of the side rafter and the top face of the post is flush with the top edge of the side rafter. Now fix the post in place using 2 of the 100mm coach screws and repeat for the remaining posts and side rafter.

Step 3



Now, align the long brace (700mm) with the top of the edge rafter and secure it via predrilled guide holes with shorter wood screws. Make sure that the bottom edge sits flush against the post.

Step 4



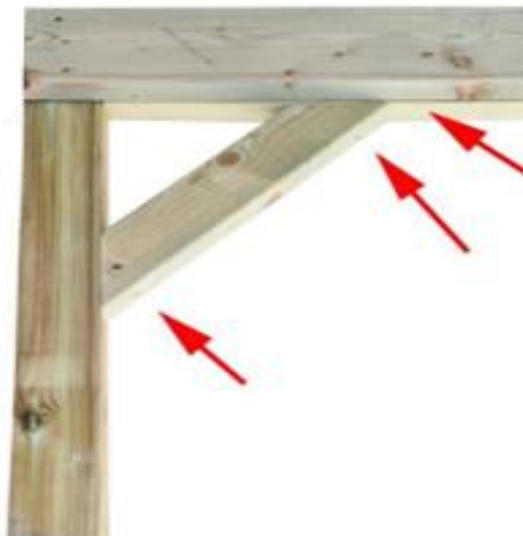
Stand the two complete frame assemblies opposite each other, as shown, and space the bottom of the opposing posts apart by a distance corresponding to the size of the pergola you are constructing. e.g. 2.4 metres for a 2.4 metre pergola.

Step 5



Ensure the main beam is butted against the edge rafter and all the edges are flush. Please note that the main beams have 2x3 batten attached and your pre-drilled pilot holes should be on the outer side. Secure main beams with 100mm coach bolts. Repeat this step for the other side.

Step 6



Then, align one of the short braces as shown (500mm). Align them to the underside of the batten on the main beam and the lower end to the corner post. Use shorter wood screws to secure the brace. Repeat this step for the braces.

Step 7



When the top pergola frame is completed and secured. Drop the rafters into place on the main beam and use a spacer bar to space out your rafters evenly. Use 100mm coach bolts to secure rafters on both sides.



Your box pergola is now completed!

We hope that you found your product quick and easy to assemble but if you need more assistance or have any questions you can contact us via the details above.

Also, you can check our YouTube channel for assembled videos, click on the link below:

<https://www.youtube.com/watch?v=OpGvRptG4XI>

Or

Type in the YouTube search box Arbor Garden Solutions